TO: Parts & Service Managers

DATE: May 1, 2002

SUBJ: OPTIONAL Ramp Butyrate Fix Kit (SPI: 502-5012-00)

Symptom:
Some playfield shots (from the flipper) into the open Bank Door, up the Center Ramp, tend to "loft" and hit the Center Ramp Entrance Gate Bracket or may lodge behind the "Free Parking Sign." If it hits the Gate Bracket, it causes the ball to be returned down the ramp, unable to complete the shot.

Explanation:
Locations with a higher than normal Line Voltage, may see lofting due to the increased strength of the Flippers. If you're experiencing the above symptom, the following OPTIONAL Kit may be purchased through your distributor.

Solution:
Attach the new Clear Plastic (Butyrate) Piece over the ramps as shown in the graphic below. This Clear Plastic Piece is included in the OPTIONAL MONOPOLY® RAMP BUTYRATE FIX KIT (SPI: 502-5012-00), along with this Service Bulletin 135 (SPI: 756-5012-00), #6 X 1/2" PTH A Screws (Qt. 2) (SPI: 237-5809-00) and Clear Plastic (Butyrate) Piece (Qt. 1) (SPI: 830-5995-00).

Note: This new piece will be included in any future orders of the Monopoly® Clear Plastic Set (830-5987-XX).

Step 1: Line up the new Clear Plastic (Butyrate) as shown and mark the 2 holes. Using a 3/32" Drill Bit, drill the 2 holes.

Step 2: Using the 2 screws, affix plastic.

Please phone or eMail with any questions or comments at the below numbers or address.